

Work Order ID 54854

December 30, 2009 10:20:09 AM



Page 1

Item ID: D350-567-117

Accept



Setup Start



Revision ID:

Stop



Item Name: Floor Window Installation, Extra Large

Start Date: 12/30/09 Start Qty: 1.00



Cust Item ID:

Required Date: 12/30/09 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D350-567

Rev D

110

0.00



Packaging

Packaging

Memo

0.00

PULL FROM STOCK:

1 X D350-567-117 B

DISASSEMBLE KIT TO RETURN TO STOCK:

1 X D350-567-031 B

1 X D350-567-113 B

53641

53640 parts only
53587 (-111) w/ 54856
cnto

9/12/30 SP

130

0.00



Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D350-567-031 & D350-567-113

Location:

- for -111 B/N 54856

9/12/30 SV

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Item ID: D350-567-117

Accept



Setup Start



Revision ID:

Item Name: Floor Window Installation, Extra Large

Stop



Start Date: 12/30/09 Start Qty: 1.00



Cust Item ID:

Required Date: 12/30/09 Req'd Qty: 1.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Draw Number | Draw Rev. | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|---|----------------------|----------------|--------------|--------------|---------------|---------------|------------------|----------------|
| 140 | QC21- Final Inspection - Work Order Release | 0.00 | | | | | | | |
| | | | | | | | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |

10/01/06

mk 09-12-30

D3210-1 B43539 ✓
D 3213-041 B43540 ✓
D 3212-1 B43034 ✓
D 3211-1 B39743 ✓

AN 960-108 M112314
MS20470AD3-5 M 9680
MS21042408 M112794
FG719 150-550 M11166

44x
18x
22x
1x

18x

D2463 B50075 86.11 ✓
21212 M112919 9x
26006 M112919 9x
2600hw M111993 9x

see attached

AN526C832 R9 M112492 22x

9/12/30 sp

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Page 1

Work Order ID: 54854

Parent Item: D350-567-117


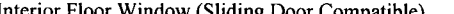
Parent Item Name: Floor Window Installation, Extra Large

Start Date: 12/30/09**Required Date:** 12/30/09

Comments:

Start Qty: 1.00

Required Qty: 1.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|---|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
| D350-567-031 | | Manufactured | No | | | 110 | Each | 0.0000 | 1.0000 | | | |
|  | | | | | | | | | | | | |
| Interior Floor Window (Sliding Door Compatible) | | | | | | | | | | | | |
| D350-567-113 | | Manufactured | No | | | 110 | Each | 0.0000 | 1.0000 | | | |
|  | | | | | | | | | | | | |
| Replacement Window, Extra Large | | | | | | | | | | | | |

Picklist Print

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Work Order ID: 53640

Parent Item: D350-567-031RevD

Parent Item Name: Interior Floor Window (Sliding Door Compatible)

Start Date: 11/12/09

Required Date: 11/16/09

Start Qty: 1.00

Required Qty: 1.00

Comments:

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|

AN526C632R12

Purchased

No

120

Each

203.0000

8.0000

Screw

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

203

111916

3

112410

200

120

Each

1,410.000

8.0000

AN960JD6

Purchased

No

Washer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

1410

104537

1109

6085

301

REFERENCE ONLY

Picklist Print

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Page 2

Work Order ID: 53640

Parent Item: D350-567-031RevD

Parent Item Name: Interior Floor Window (Sliding Door Compatible)

Start Date: 11/12/09

Required Date: 11/16/09

Comments:

Start Qty: 1.00

Required Qty: 1.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|

D2463RevA

Manufactured

No

120

f

627.8026

3.7500



Seal

(12463-0453)
Cut to 45.00"
Qty 1 per kit

MD 09/11/12

MD 09/11/12

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

75.3752

25153

0

31350

1.8278

34305

18.25

41121

3.75

43841

51.5474

Main Warehouse

ST404

552.4273684

50075

552.427368

120

Each

6.0000

1.0000

D3210-1RevA

Manufactured

No



Doubler

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

6

43539

6

9/16/12 SP

1x SP

9/11/12 W SP

1x SP

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Shop Packet Print

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Picklist Print

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Work Order ID: 53640

Parent Item: D350-567-031RevD

Parent Item Name: Interior Floor Window (Sliding Door Compatible)

Start Date: 11/12/09

Required Date: 11/16/09

Comments:

Start Qty: 1.00

Required Qty: 1.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|

D3211-1R6VA1

Manufactured

No

120

Each

12.0000

1.0000

Bracket

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

12

39743

12

120

Each

18.0000

1.0000

D3212-1R6VB

Manufactured

No

Floor Window

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

18

43034

18

120

Each

17.0000

1.0000

D3213-041RevA

Manufactured

No

Door Assembly

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

17

43540

2

44163

5

48499

10

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Picklist Print

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Page 4

Work Order ID: 53640

Parent Item: D350-567-031RevD

Parent Item Name: Interior Floor Window (Sliding Door Compatible)

Start Date: 11/12/09

Required Date: 11/16/09

Comments:

Start Qty: 1.00

Required Qty: 1.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|---------------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
| DT8439 template | | Manufactured | No | | | 120 | Each | 0.0000 | 1.0000 | | | |
| MS20470AD4-5 Rivet, Universal Head | | Purchased | No | | | 120 | Each | 2,717.000 | 40.0000 | | | |

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

2717

111916

2717

120

Each

1,652.000 90.0000

40x

9/11/12 SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

1652

109371

64

110915

73

112492

1515

BSX 17 SP

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Picklist Print

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Work Order ID: 53640

Parent Item: D350-567-031RevD

Parent Item Name: Interior Floor Window (Sliding Door Compatible)

Start Date: 11/12/09

Required Date: 11/16/09

Comments:

Start Qty: 1.00

Required Qty: 1.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|---------------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
| MS20470AD4-7 Rivet, Universal Head | | Purchased | No | | | 120 | Each | 2,987.000 | 20.0000 | | 9/11/12 | sf |

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

2987

110731

387

112492

2600

20x 51

MS21042L06

Purchased

No

120

Each

358.0000

8.0000

Nut

9/11/12 sf

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

358

110123

11

110731

14

111548

1

112243

32

112369

100

112433

100

112465

100

8x50

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Shop Packet Print

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